How to Master a PlayStationTM CD



Creating a "Gold Disc" ready for product submission
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Objectives

- ➤ Overview of PlayStationTM CD's
- > SYSTEM.CNF
- Introduction to CD-GEN
- How to Create a Master CD
- Tips and Hints
- Summary



Overview of PlayStationTM

- Can hold upto 640Mb information
- Has an ISO-9660 file/directory hierarchy
- Can contain many forms of data
 - Executable files
 - CD-DA
 - Interleaved Video and/or Audio
 - Binary data





Key Files on the Disc

- Track 1:
 - > SYSTEM.CNF
 - Your Boot file executable
 - Associated Data Files
- Track 2 ... N
 - Optional CD-DA tracks



SYSTEM DESIGNATION

Contents

 $BOOT = cdrom:\SLES_123.45;1$

device name:\Product number; version

TCB = 4

Number of task control blocks / possible threads

EVENT = 10

Number of possible events (in hex)

STACK = 801ffff0

Stack pointer





Boot Executable File

- Must be named "\XXXX_AAA.AA", reflecting your titles product code (and the BOOT parameter in SYSTEM.CNF) e.g. SLES-12345 maps to SLES_123.45
- Created from a .CPE using CPE2X

Remember your product code should also map to your memory card filenames and the Disc "Mastering Information"

The Hardware: CD ROM Burners

- Types of Burners
 - ► Sony CDW-900E
 - Sony CDU-921S *New*
- How do they work ?
 - burner laser melts dye layer of gold CD
 - recording pits (submicron deformations) are formed





Hardware (continued)

- Burner Pros
 - Burns with constant linear velocity
 - CDU & CDW very high quality required to produce CD that can be used as Masters
 - CDW-900E can be daisy chained
- Burner Cons
 - Temperature and Vibration Sensitive
 - Designed for mastering not copying.





The Software: CD-GEN

- Version 1.10
 - Windows 3.11/WFW
 - Very demanding in terms of low memory
 - several notable problems
 - ► Based upon a Sony Music product some features don't apply to PlayStationTM





► The Software: CD-GEN

- Version (1.3) *New*
- Supports both Win3.11 and Windows95
- Supports CDW and CDU Burners
- Supports many forms of Adaptec SCSI Adapters
- Supports new CDU-921S
- Removes low (DOS) memory limitations





How to Create a Master CD

- Development Using Emulator
- Preparing to create your CD
 - Output .CCS file from CDBUILD (g option)

or

- Handbuild .CCS file using CD-GEN (best)
- Use defrag'ed local SCSI discs for source where possible

Using CDGEN - Volume Screen

Not all fields are meaningful on a PlayStation™ Disc

- Set to 74min
- Remember to specify the license

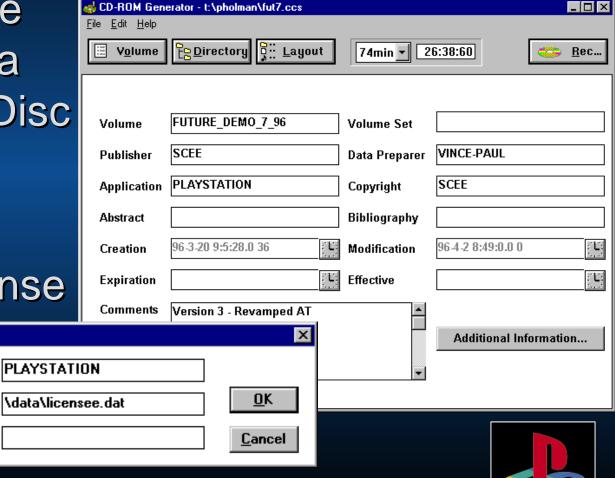
Additional Information

System Identifier:

System Area File:

Volume Descriptor File:

file!

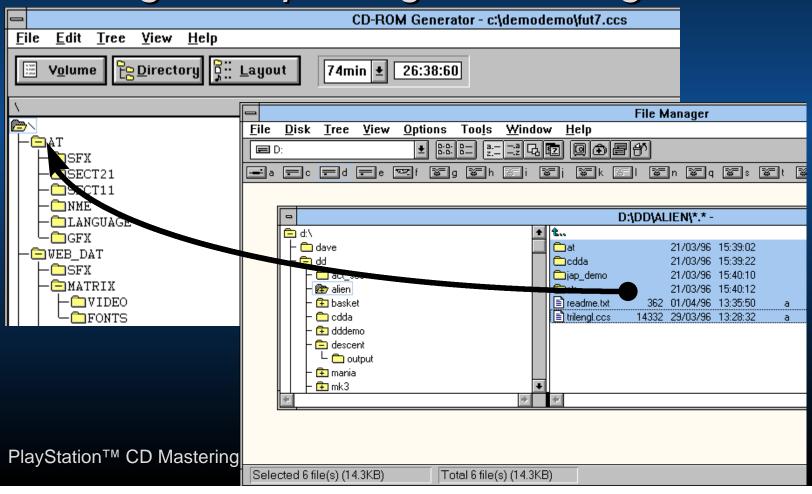


PlayStation



The Directory Screen

Drag & Drop using File Manager







Disc Information (Layout)

Drag and drop CD-DA tracks to rearrange







Optimising your CD Layout



Merge related data files into one file (best)

or

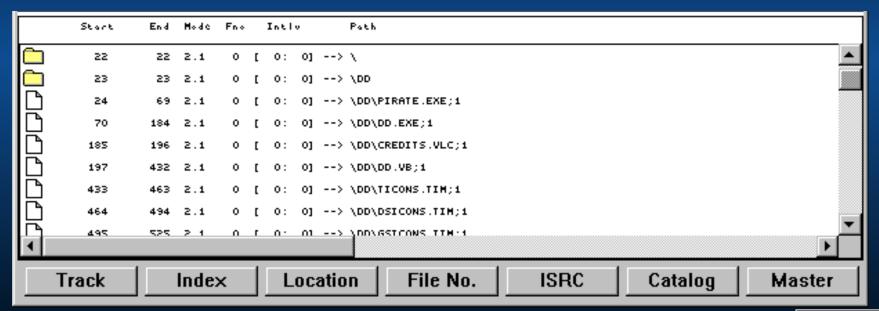
Use "Layout" section to make files contiguous





Disc Information (Layout)

Drag and drop files, to re-arrange position of files on disc







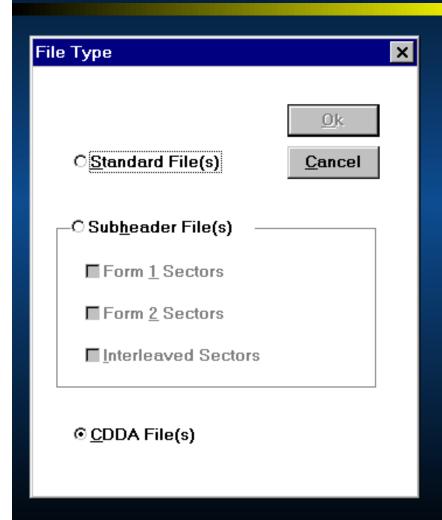
Disc Information (Mastering)

Screen must match description on disc

Master information		×
Disc Name:	SCES-00185	
Producer Name:	SCEE	
Copyright Holder	SCEE	
Licence Area:	E	
Creation Date: Year 1996 Month 4 Date 2		<u>o</u> k
		<u>C</u> ancel







- Standard file
- Subheader
 - XA Form 1
 - XA Form 2
- ► CD-DA





Note on XA Frames

- XA Form 1
 - Includes CRC and error correction
- > XA Form 2
 - No error correction.

XA-ADPCM is form 2, and should be interleaved with other Audio files, or video to make the best use of disc.

See CD-II



CD-DA Tracks

- Promote to CD-DA type with "File Type"
- In "Layout"
 - By default CD-DA track appear in Track 2
 - Use Track/Append New Track to create new track
 - Re-order with drag/drop into position

or

Drag directly from the file manager



Caveats

Issues when moving from Emulator to Gold Disc:

- CdSearchFile limitations
 - limits on number of files per directory
 - CD-DA files are counted as files
- 2Mb Ram Limitation
- Rules on track lay out (3 minute rule for last track)

Tips

- Use Windows Properties to specify default directory for ..CCS files
- Use Update/Date & Time (with subdirs) to ensure that time stamps on disc matches those of source files
- Use Mcheck to verify Mastering Infor
- Use BUILDCD with -1 (ISO) during design

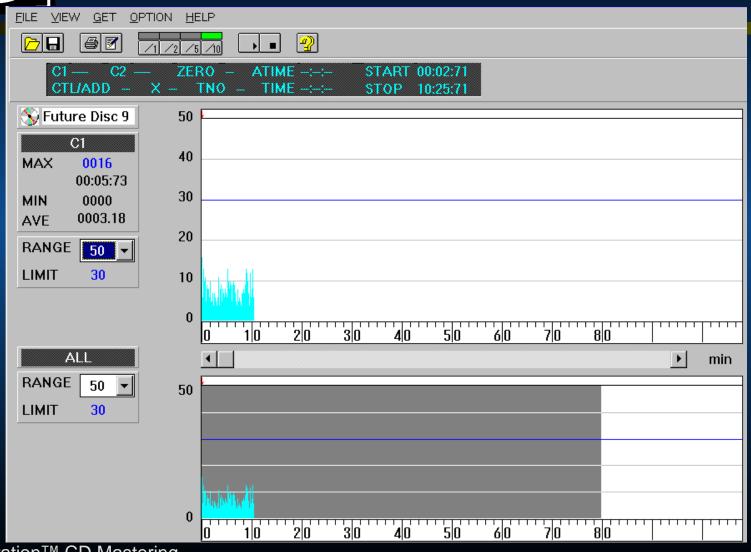


Associated Tools

- > mcheck
- ccs2cti
 - V1.02a needs comments fields
 - V1.02a has problems with complicated ..CCS files
- buildcd "-g" option (to output a ..CCS file)



Tools - Error Checkers







Problems (Hardware related)

- Use Probe SCSI (and Adaptec utility) to verify unit can be "seen"
- Try powering everything off an on
- Keep it (and You!) cool





Problems (Software related)

- Doesn't start up ? Often memory related (<640K DOS barrier) - tidy up CONFIG.SYS, or use QEMM etc...
- Won't restart ? Try cleaning up temporary files, and reviewing the log file.



Summary

- Creating a PlayStation™ CD
- > The Tools
- Next Step ... submitting for approval

